

2. Remove the ten cap screws securing the V-belt cover; then remove the cover noting the location of the two dowel pins. Note the condition of the V-belt cover gasket. Replace if damaged.



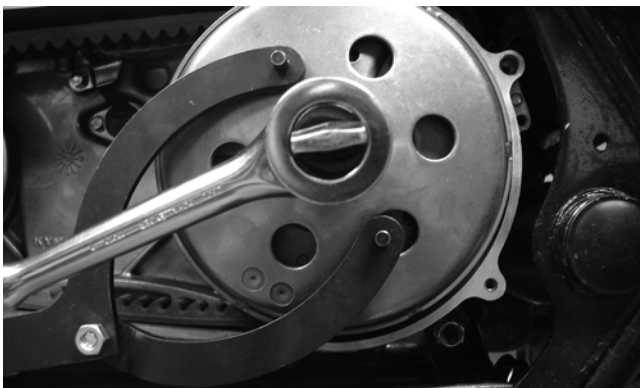
KM253

3. On the Utility using a suitable holder to prevent the drive pulley from turning, remove the drive face nut and starter ratchet; then remove the drive pulley face.



KM365

4. Hold the centrifugal clutch with a suitable holder; then remove the clutch retaining nut and clutch collar.



KM364

5. Remove the outer clutch housing; then remove the centrifugal clutch, driven pulley, and V-belt.



KM369

6. Remove the drive pulley collar and the movable drive face taking care not to lose the rollers.

Servicing Left-Side Components

3

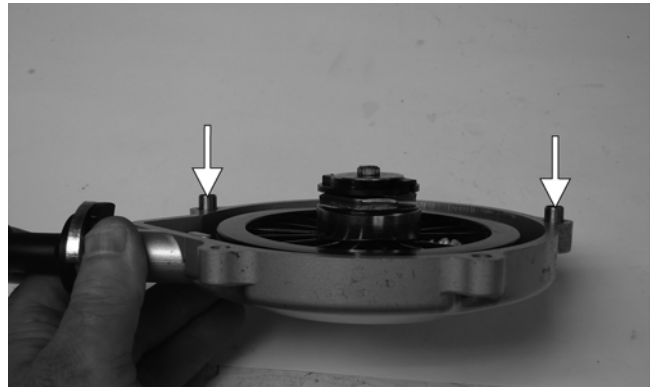
RECOIL STARTER (Utility)

⚠ WARNING

Always wear safety glasses when servicing the recoil starter.

Removing/Disassembling

1. Remove the cap screws securing the recoil starter assembly to the V-belt cover; then remove the starter. Account for two alignment pins.



KM413A

⚠ WARNING

During the disassembling procedure, continuous backward pressure must be exerted on the reel so it does not accidentally unwind and cause injury.

2. Rotate the reel clockwise until the notch of the reel is near the rope guide in the case. Guide the rope into the notch and slowly allow the reel to unwind until all spiral spring tension is released.

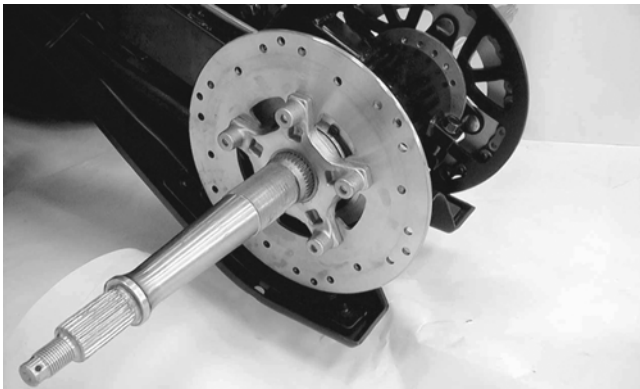
CAUTION

During the disassembling procedure, make sure all spring tension is released before continuing.



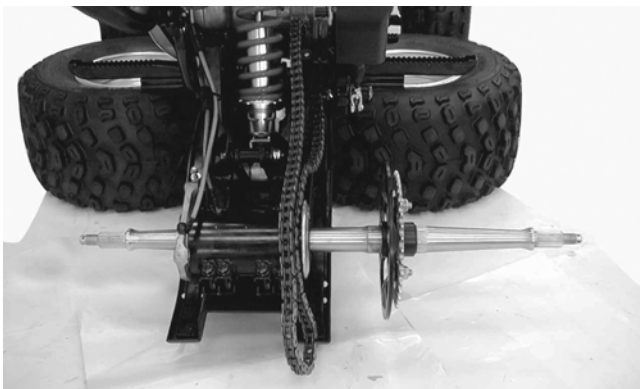
KM471

6. Remove the brake disc assembly from the axle.



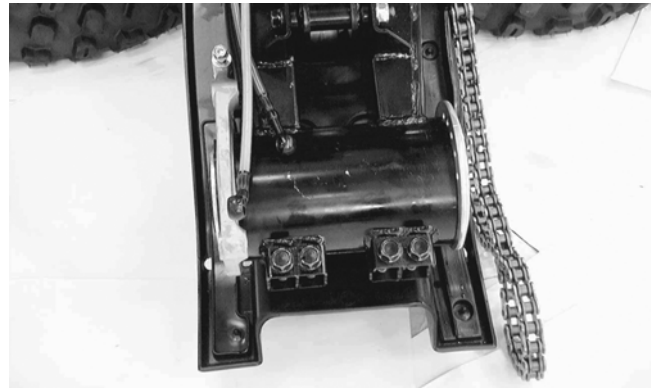
KM472

7. Loosen the drive chain (see Section 2); then slip the chain off the sprocket and remove the axle assembly from the right side.



KM476A

8. Remove the cap screw from the rear brake caliper holder; then remove the snap ring securing the caliper holder to the axle housing.



KM481A

9. Remove the brake caliper holder and aligning collar. Account for the O-ring.

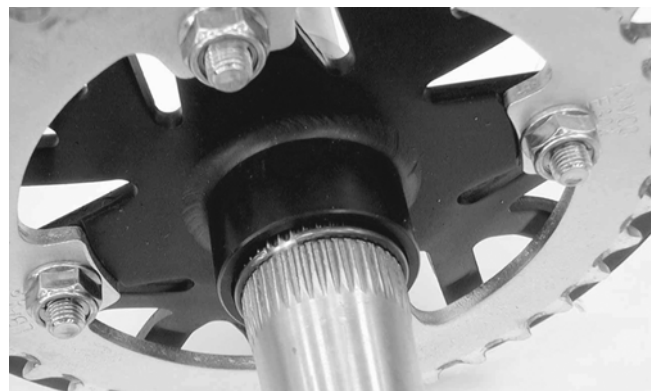


KM483

10. Remove the four cap screws from the rear of the swing arm assembly; then remove the rear axle housing from the right side of the swing arm.

11. Remove the snap ring securing the driven sprocket to the axle; then remove the sprocket.

6



KM477

CLEANING AND INSPECTING

1. Inspect the sprocket teeth for wear. If they are worn as shown, replace the engine sprocket, rear sprocket, and drive chain as a set.